

Date: Wednesday, 13/12/2006 9:58:40 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: ANGLE BRACKET	
Job Number	: 29912		Part Number	: D32581	
Estimate Number	: 10891		Drawing Number	: D3258 REV A	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 13/12/2006 S.O. No. : N/A		Drawing Revision	: A	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 22/12/2006	
Previous Run	: 29900		Qty:	20	
Written By	:		Um:	Each	
Checked & Approved By	:				
Comment	: Est B05.11.01 Added Steps 6-7 KJ/JLM Est Rev:C Now on Waterjet 06-12-13 JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S16GA	304/316.063 Sheet
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0.1060



Comment: Qty.: 0.0053 sf(s)/Unit Total: 0.0315 sf(s)

304/316.063 Sheet 16 Gauge

Batch: M101463

M101463

(20)

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3258

Dwg Rev: A

Prog Rev: A

M101463

(20)

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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M101463



(20)

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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M101463



(20)

Comment: SECOND CHECK

5.0	BRAKE NC	NC BRAKE
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M101463



(20)

Comment: NC BRAKE

Deburr if necessary

Form as per Dwg D3258

SB Henry Maye 19. Dec 06

SB 06/12/21

(20)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

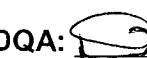
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes

 NoDQA: 

Date: 07/01/02

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ANGLE BRACKET

Job Number: 29912

Part Number: D32581

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Mo 6/12/22 (20)

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 31418

cb 6/12/27 (20)

Pl 6/12/27

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Do 7/01/02

Job Completion



U 06/12/29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

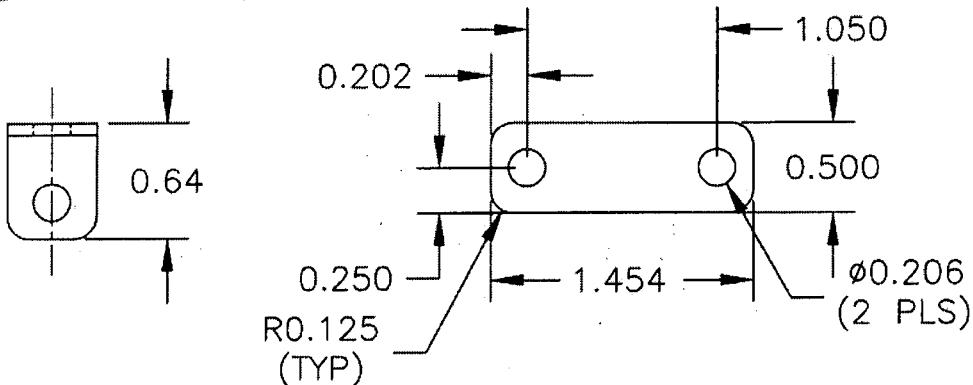
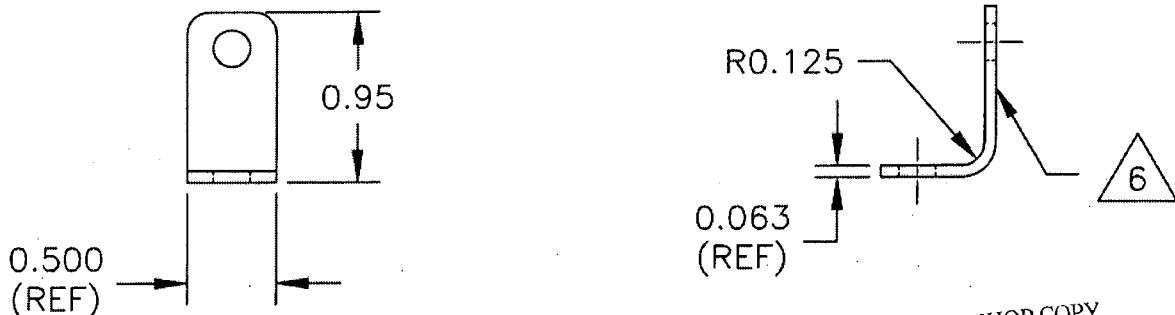
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

DART

DESIGN	DRAWN BY:	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
		D3258	SHEET 1 OF 1
DATE		TITLE	SCALE
04.01.27		ANGLE BRACKET	1:1
A	04.01.27	NEW ISSUE	

RELEASED
04.04.05**D3258-1 FLAT PATTERN****D3258-1 ANGLE BRACKET**

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *29900*

NOTES:

- 1) BREAK ALL SHARP EDGES 0.005 to 0.015
- 2) MATERIAL: AISI 304/316 SS 0.063 (16 GAUGE) THICK (REF. DART SPEC. M304S16GA)
- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE INCHES
- 6) ENGRAVE DART P/N AS SHOWN

DART AEROSPACE LTD	Work Order:	29912
Description: Angle bracket	Part Number:	D3258-1
Inspection Dwg: D3258 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by:	<u>MM: MM</u>	Audited by:	<u>MM</u>	Prototype Approval:	
Date:	<u>06/12/14</u>	Date:	<u>06/12/15</u>	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

